



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3295-041
Job Sheet 187239



Part No: D3295-041

Job Qty: 12 ea

Part Name: Replacement Interior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM IPP Rev:D Added DT8822 07-03-20
JLM IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		12/13/18	0.04	1.86	Waterjet - Flow		SC 18/12/18
110	QC	12 pcs		12/13/18	0.00	0.00	QC2 Waterjet-1		SC 18/12/18
120	QC	12 pcs		12/13/18	0.00	0.00	QC8-2		DAS 38
130	Small Fab	12 pcs		12/13/18	0.00	2.60	Small Fab-3		36 9-89 DAS
140	QC	12 pcs		12/13/18	0.00	0.00	QC5		9-89 38
150	Packaging	12 pcs		12/13/18	0.00	0.00	Packaging3	57 436	9-89 DAS
160	QC21-SA	12 Ea		12/13/18	0.00	0.00	QC21		JAN 11 2019 70 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	14.8800 sf (1.24 ea)	100-Waterjet - Flow - 1	M138126
D2728-1	Dart Logo Label Small	12 pcs (1 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-9034-01	15	46	0
130-Small Fab	D2728-1	12	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																								
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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)																																					
Description Work Order Deviation		Disposition		Completed By																																					
				Lead hand / Supervisor																																					
				QC / QA Coordinator																																					
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Other/Details:																																									

DART AEROSPACE LTD		Work Order: 187239
Description: Window		Part Number: D3295
Inspection Dwg: D3295	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	Ø0.156	1		VSC-01	
17.13	+/-0.030	17.13	1		TYPE	
10.43	+/-0.030	10.43	1			
14.35	+/-0.030	14.35	1			
8.98	+/-0.030	8.987	1			
0.625	+/-0.010	0.623	1			
7.109	+/-0.010	7.110	1			
15.845	+/-0.010	15.845	1			
2.308	+/-0.010	2.310	1			
5.420	+/-0.010	5.422	1			
9.402	+/-0.010	9.400	1			
1.312	+/-0.010	1.315	1			
6.260	+/-0.010	6.262	1			
12.520	+/-0.010	12.520	1			
0.313	+/-0.010	0.310	1			
3.750	+/-0.010	3.748	1			
8.150	+/-0.010	8.149	1			
9.006	+/-0.010	9.005	1			
0.125	+/-0.010	0.124	1			

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 18/12/18	Date: 19-01-03	Date:

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	



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CANADA
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Container No: S138610



Part: D3295-041

Job No: 187239

Serial No/Batch: S138610

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/18/18